

OPERATING MANUAL

STL4896

Safety temperature limiter

Approvals:

EN14597

ISO61508, SIL2

EN ISO13849-1, PL d



umn_fam_stl4896_vs2.55_en
09/2026



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1 Intended use (areas of application)

Note

Refer to the chapter 'Product description' for detailed specifications for the area of application.

The operational safety of the device is only assured when used as intended in accordance with the specifications in the operating manual.

Intervention beyond the actions described in the operating manual may only be carried out by personnel authorised by the manufacturer for safety and warranty reasons. Conversions or modifications made on one's own authority are expressly prohibited



Attention!

Application-specific dangers can emanate from this device when used improperly or not as intended. The device is intended for operation in safety-relevant systems up to SIL2.

The device is not suitable for use in explosion-prone areas.

General safety instructions, use

This operating manual must be kept in a location such that qualified personnel can refer to it at all times.

Any processes described in this operating manual may only be carried out by trained, qualified personnel who are authorised by the owner and wearing protective clothing. All rights reserved.

1.1 Safety signs and symbols

Warning notices are identified in this document as described below:



Danger!

This symbol warns of imminent danger which can result in death, severe bodily injury, or severe property damage in case of non-observance.



Attention!

This symbol warns of potential dangers or harmful situations which can cause damage to the device or to the environment in case of non-observance.

Note

Blue underlining indicates processes which can have a direct influence on operation or can trigger an unforeseen reaction in case of non-observance.

**Danger!**

Warning of an area in which explosive atmospheres can form.

This only applies to devices with ATEX approval.

1.2 Safety instructions

Read the product description before commissioning the device. Ensure that there are no limitations for use of the product for the relevant applications.

**Danger!**

The owner is responsible for ensuring the fault-free operation of the device. The owner is obligated to ensure compliance and to observe the required work and safety measures of the current applicable regulations for the entire duration of use.

1.3 Product liability and warranty

Exclusion of liability:

The contents of the operating manual have been checked to ensure conformity with the described device. However, deviations cannot be entirely ruled out. Therefore, we cannot assume any guarantee for complete conformity. The specifications in this document are checked regularly and any necessary corrections are incorporated into subsequent versions. This document is subject to technical changes. In addition, all claims are based on the valid 'Standard Terms for the Supply of Products and Services of the Electrical Industry'.

**Attention!**

Senseca cannot inspect or repair any devices without the required form having been filled in completely (see chapter [6 Return to manufacturer](#)).

1.4 Approvals

EN14597	Temperature control devices and temperature limiters for heat generating systems
EN61508, SIL2	Functional safety of electrical/electronic/programmable electronic safety-related systems
EN ISO 13849-1	Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design

2 Product description

The STL4896 safety temperature limiter is used wherever thermal processes must be monitored and the system must be switched to a safe operating state in case of a fault. If the permissible temperature limit value is reached or an error occurs in the monitoring device (probe break, probe short-circuit, failure of a component in the device, error in the software, failure or impermissible value of the supply voltage, etc.) within the permissible temperature range, the STL4896 switches off immediately. The alarm contact is confirmed, the front-side ALARM LED and the background lighting of the display illuminate, and the cause of error is shown on the display in plain text.

A 24 V DC signal for an external alarm is also connected to terminals 11-10.

2.1 Scope of delivery

- Safety temperature limiter STL4896 with packaging
- This operating manual

2.2 Features

- Can be used as
 - STB Safety temperature limiter
 - ASTB Exhaust gas safety temperature limiter
 - STW Safety temperature monitor
- Certified according to EN61508 SIL2
- Pt100 input, 3-wire connection or double thermocouple J, K, N and S
- Programmable temperature limit value and switching hysteresis
- Basic accuracy <0.5 %, ±2 digit
- Reaction time $\leq 0,5$ s
- Alarm output 1 relay, SPDT
- Pre-alarm output 1 relay, SPDT
- Analog output 0/4 ... 20mA, 0/2 ... 10V
- Memory function for error message
- Operator lockout (password-protected)
- Housing for control panel installation

2.3 Brief information

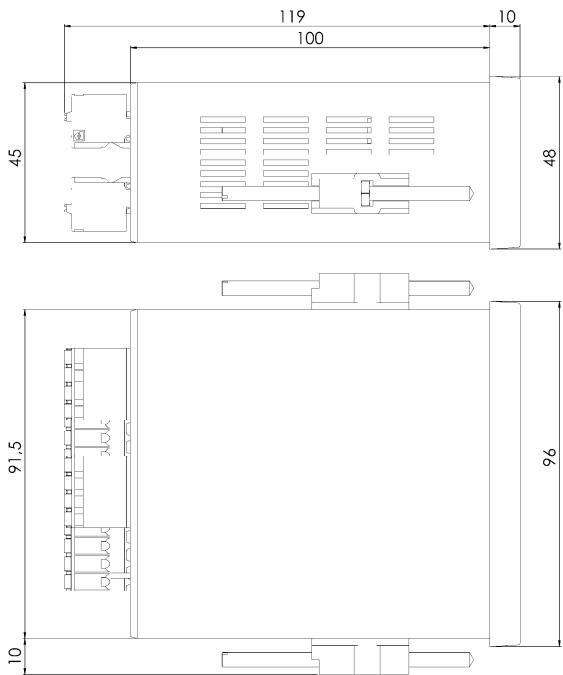
Programming	The device is programmed with the buttons on the front side in combination with the graphic display.
Operating modes	The device can be used as:
STB→	Maximum or minimum monitoring with catch Manual reset after fault elimination by pressing the button on the front side or an externally connected button
ASTB→	like before, but with exhaust temperature monitoring
STW→	Maximum or minimum monitoring without catch Automatic reset after return to the permissible range
Switching hysteresis	always acts towards a safe range.
Error buffer	The last error is stored as plain text and can be viewed and deleted on the working level.



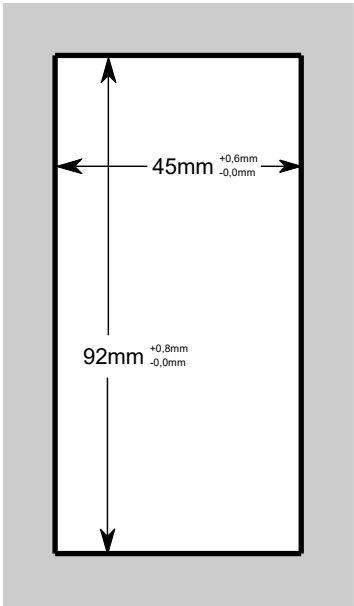
Danger! Temperature probe

With use of the device in accordance with EN14597, temperature sensors that are approved in accordance with EN14597 must be used!

2.4 Dimensions

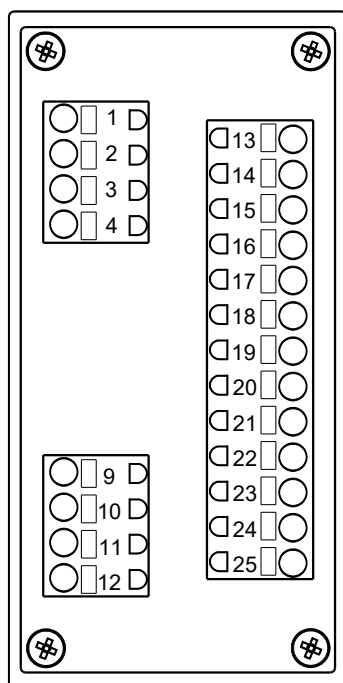


Panel aperture in accordance with DIN IEC 61554

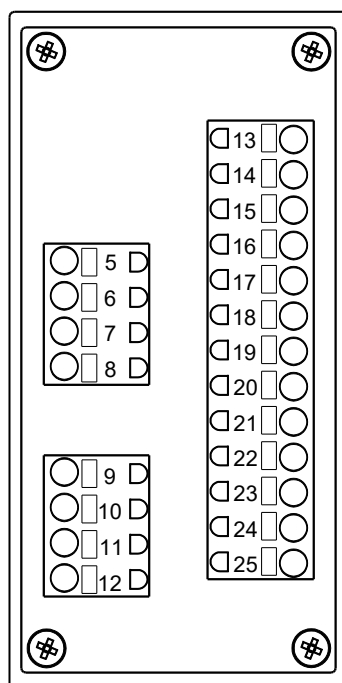


2.5 Configuration of terminal strips

PT100

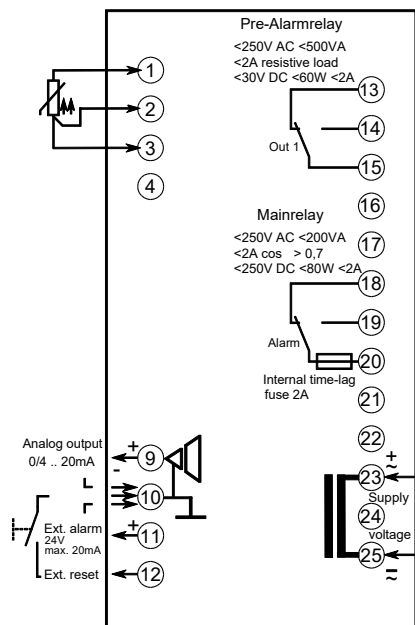


Thermocouple

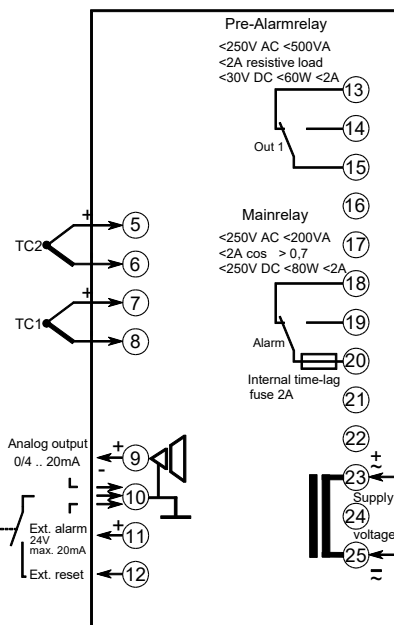


2.6 Connection diagrams

PT100



Thermocouple



2.7 Electrical installation



Danger!

The device may only be installed by an electrician. Compliance with the national and international regulations for installation of electrical and electronic systems applicable in the respective country of use is mandatory.

Note

Pt100 input:

The resistance of 4 Ω per line must not be exceeded.

The corresponding line length for copper cable is specified in the table.

The values must be calculated for other line materials and cross-sections.

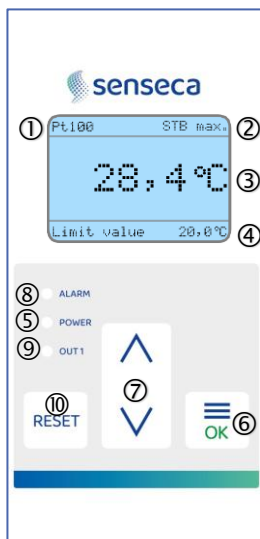
Maximum line length for copper lines

Line cross-section	Maximum line length
0,14 mm ²	32 m
0,25 mm ²	58 m
0,5 mm ²	116 m
0,75 mm ²	174 m
1 mm ²	232 m
1,5 mm ²	348 m

3 Controls and functional description

3.1 Operating and display elements

- ① Input
- ② Operating mode
- ③ Actual value
- ④ Adjusted limit value
- ⑤ Power-ON LED
- ⑥ Parameter button
- ⑦ Up/down adjusting keys
- ⑧ Main relay LED (safety-related)
- ⑨ Pre-alarm relay LED
- ⑩ Reset button



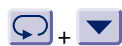
3.2 Operation

The device is operated on 2 levels.

The desired parameter is opened with the  button.

Selection within a parameter or adjustment of a value takes place with the  and  buttons.

Button combinations (press buttons simultaneously):



1 parameter back



parameter is set to "0" or minimum value.

The device initialises after the supply voltage is connected. The device type and software version appear in the display. After the device is finished initialising, it enters the operating level and the current temperature and all safety-related settings are displayed. The peak value buffer is displayed by briefly pressing the  button.

The configuration level is displayed by pressing and holding the  button for 2 seconds. All parameters determining the properties of the device are programmed here. A password must be entered in order to enter the safety area of the configuration level. If an incorrect password is entered, an error message appears in the display. The device switches back to the operating level after this message or if no password is entered. After an incorrect password has been entered three times, the device enters a safety timeout for 60 minutes. The progress of this safety timeout is shown in the display. The safety area is accessible with entry of the correct password. Settings can be made here, which must be protected from unauthorised change. After the last menu item or if no button is pressed for more than 2 minutes, the device switches back to operating level automatically and the current measurement is shown in the display. The configuration level can be exited at any times by pressing the  button for 2 seconds.

Note

Error messages

If errors occur, the messages are shown in clear text on the display. This simplifies troubleshooting.

Note for commissioning!

The device has standard preconfigured factory settings. Therefore, it must be adapted to the specific application.

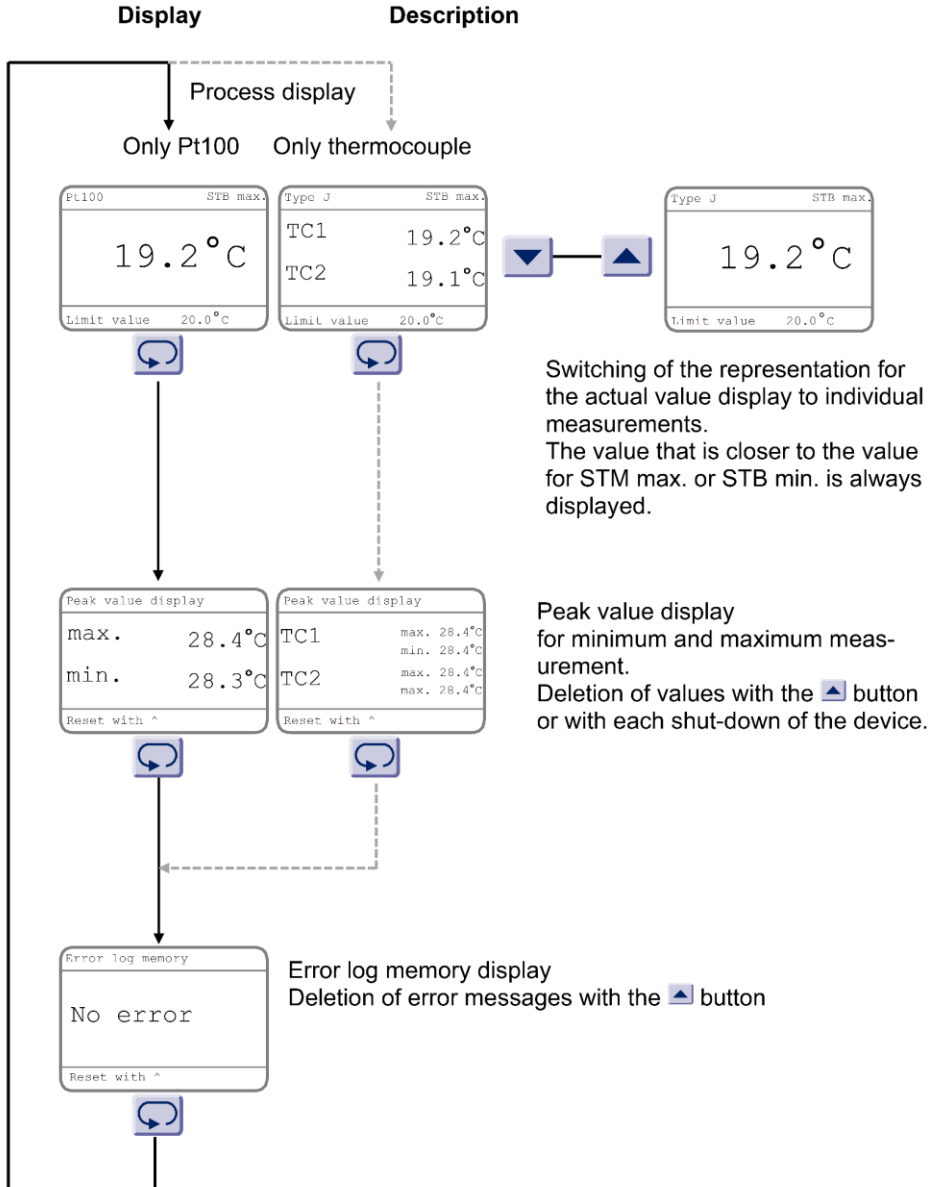
Service

Service of the device is only possible in the factory.

3.3 Operating level

Note

Only the resetting of the peak value buffer is possible on the working level.



Note for the display



Parameter only appears with appropriate configuration



Parameter only appears with appropriate device version

3.4 Configuration level

Display**Description** (entered values are factory settings)

Pt100 STB max.
19.2 °C
Limit value 20.0 °C

Working level



Actuate for 2s

Language
> deutsch
english

Language of user guidance

deutsch
english
française



Display
> °C
°F
Unit

Unit of measure of the display

°C
°F



Display
■■■■■■■■■■
65%
Contrast

Contrast of the display

Change of the value within the range 5 ... 100%



Display**Description** (entered values are factory settings)

Enter password

0000

for safety area

Entry of the password for the security level (0010 in condition as delivered)

① After an incorrect password has been entered three times, the device enters a safety timeout for 60 minutes. With the setting 0000 and active password protection, a jump to the working level takes place.

**Security area**

Change password

! 0010 !

Please note

Change the password
Change the value within the range 0000 ... 9999

① Attention:
Write down the password. Resetting to 0010 can only take place in the factory



Input

> Type J
Type K

Thermocouple 2x type J

Input
Type J Double thermocouple Fe-CuNi
Type K Double thermocouple NiCr-Ni
Type N Double thermocouple NiCrSi-NiSi
Type S Double thermocouple Pt10Rh-Pt



Display

without

> with

decimal place

Decimal place (only for Pt100 input and double thermocouple type J)
without no decimal place
with one decimal place



Sensor correction

0.0 °C

Measurement correction
Change of the value in the range -10°C (-10.0°C) ... 10°C (10.0°C)



Display**Description** (entered values are factory settings)

Operating mode

> STB max.

STB min.

Safety temp. limiter



Limit value

20.0 °C

Alarm output



Hysteresis

2.0 °C

Alarm output



Max. Temp. difference

40.0 °C

of the thermocouples



Pre-alarm

> OFF

min.



Note: Select operating mode STB for ASTB

Display	Operating mode	Alarm function
STB max.	Safety	max
STB min.	Temperature limiter;	min
STW max.	Safety	max
STW min.	temperature monitor;	min

Description:

max: Relay is deactivated when the adjusted limit value is exceeded

min: Relay is deactivated when the adjusted limit value is undercut

Limit value (switching point) alarm output

Change of the value in the corresponding measuring range.

Alarm output hysteresis

Change of the value in the range 1 °C (0.1 °C) ... 100 °C (100.0 °C).

Measurement difference of thermocouples

Change of the value in the range 1 °C (1.0 °C) ... 5% of final value of the programmed thermocouple.

Function of the pre-alarm relay

OFF Pre-alarm relay is not used, relay tripped

min. Pre-alarm relay is energised if the alarm value is undercut

max. Pre-alarm relay is energised if the alarm value is exceeded

Display

Description (entered values are factory settings)

Limit value

20.0 °C

pre alarm



Hysteresis

2.0 °C

pre alarm



Analog Output

> OFF

0..20



Start

0.0 °C

analog output



End

100.0 °C

analog output



Alarm value (switching point) of the pre-alarm relay
Change of the value in the corresponding measuring range.

Pre-alarm relay hysteresis
Change of the value in the range 1°C (0.1°C) ... 100°C (100.0°C).

Function of the analog output

OFF	Analog output is switched off
0..20	Analog output 0-20mA and/or 0-10V
4..20	Analog output 4-20mA and/or 2-10V
0..20/22	Analog output 0-20mA and/or 0-10V, in case of error 22mA/11V
4..20/22	Analog output 4-20mA and/or 2-10V, in case of error 22mA/11V
3.6/4..20	Analog output 4-20mA and/or 2-10V, in case of error 3.6mA/1.8V

Start value of the analog output
Change of the value in the range -200°C (-200.0°C) ... 2000°C (2000.0°C).

End value of the analog output
Change of the value in the range 200°C (-2000.0°C) ... 2000°C (2000.0°C).

Display**Description** (entered values are factory settings)

Display
> AUTO
ON
backlight

Background lighting of the display

AUTO Lighting only goes out after **only** 2 min. if a button is not pressed.
In case of an error and if the relay is switches off, the lighting switches on and remains active.

ON The lighting is permanently active.



Function reset button
OFF
> ON
front side

Front-side function reset button

OFF Button disabled

ON Button active



Parameter lock
> OFF
ON
Configuration level

Parameter lock for the configuration level

OFF No parameter lock

ON Parameter locked



Pt100	STB max.
19.2 °C	
Limit value	20.0 °C

Return to the working level

3.5 Error messages

Display

Description

Caution!
Suppl. Voltage too
low!
Please check

The supply voltage does not reach the value that is required for the device to function safely.

Caution!
Parameter
locked
activated

The parameter cannot be changed, because the parameter lock is activated for the configuration level.

Caution!
Incorrect
password
1. failed attempt

An incorrect password was entered for the security area. The display returns to password entry after 3 seconds.

Sequence
49min 30s
Safety time

After an incorrect password has been entered three times, the device enters a safety timeout for 60 minutes.

Thermocouples
Broken
line
Please check

A cable interruption is detected at the connection terminals to the thermocouples. Check connection of the thermocouples.

Thermocouples
Measured val.
> XXX °C
Please check

The measurement exceeds the maximum temperature for the selected thermocouple.

Thermocouples
Measured val.
< XXX °C
Please check

The measurement undercuts the minimum temperature for the thermocouple.

Pt100
Short
circuit
Please check

A short circuit was detected at the terminals of the Pt100. Check connection lines and Pt100 probes.

Error messages

Display

Pt100
Broken
line
Please check

Pt100
Measured val.
> 650 °C
Please check

Pt100
Measured val.
< -120 °C
Please check

Internal error
Device
temperature
Please check

Fatal error
Memory
error
Replace device

Fatal error
Hardware
error
Replace device

Fatal error
Relay
fault
Replace device

Description

A cable interruption was detected at the terminals of the Pt100. Check connection lines and Pt100 probes.

The measurement exceeds the maximum temperature for Pt100 probes.

The measurement undercuts the minimum temperature for Pt100 probes.

The internal temperature of the device has detected an impermissibly high or low value. Check the installation conditions and environmental temperature of the device.

Monitoring of the program- and/or working memory revealed an error.
The device must be inspected in the factory.

A deviation was detected for an internal voltage.
The device must be inspected in the factory.

An incorrect setting of the relay contact was detected.
The device must be inspected in the factory.

3.6 Functional safety

The STL4896 safety temperature limiter was developed according to the specifications of the IEC 61508. This standard describes the functional safety of safety-related programmable electrical and electronic systems.

The devices are a Class B subsystem with the SIL2 requirement (single-channel). The safety function of the device relates to the detection and evaluation of the temperature and the resulting mandatory contact position of the installed relay.

3.6.1 Safe state

The safe state of the device is only provided when the relay is in idle position (closed current principle). If the internal diagnostic system recognises an error, the relay switches to idle position. Therefore, a normally-open contact can be used for integration of the relay changeover into the monitoring device.

3.6.2 Temperature probe

Connected temperature probes are monitored for cable breaks or short-circuits. With thermocouples, this is only physically possible for double thermocouples. It is not permissible to use simple thermocouples and connect the inputs in parallel with jumpers. If separate probe fittings are used, they must be installed next to each other so that they both detect the same temperature.

3.6.3 In case of faults and errors

If a fault occurs in the system, the cause must be rectified immediately. If the STL4896 safety temperature limiter is decommissioned for this purpose, the process must be safeguarded in another manner. If there is a device error, we request that you send the device to the factory with a brief description of the error.

STL4896 safety indicators for functional safety	
Safety-related output signal	Relay output
Test standard	IEC 61508
Inspection authority	TÜV NORD CERT GmbH
SIL	2
System	Type B

STL4896 safety indicators for functional safety			
		Input	
		Pt100	Thermoelement
λSD		Pt100	Thermocouple
λSU	(rate of detected harmless failures)	1740 FIT	1740 FIT
λDD	(rate of undetected harmless failures)	601 FIT	542 FIT
λDU	(rate of detected dangerous failures)	741 FIT	742 FIT
		(1 FIT = 1 failure / 10 ⁹ h)	
Number of harmless failures (SFF)		96 %	97 %
Average probability of failure (PFDavg)		3.80 x 10 ⁻³	2.80 x 10 ⁻³
Probability of failure per hour (PFH)		1.27 x 10 ⁻⁷	1.05 x 10 ⁻⁷
Duration of use of safety function		10 Years	

3.7 Functional test

With operation of the device at a higher demand rate, e.g. with process-related frequent activation of the device, additional functional testing can be omitted in accordance with IEC 61508. This also applies for operation with a low requirement rate, i.e. infrequent activation of the device due to process conditions. The probability of failure is very low for a service life of 10 years according to SIL2 (see table above).

The temperature probe is replicated with a simulator for a functional test. The inputs can be connected in parallel for thermocouples.

The test begins with a check of the temperature monitoring. The relay must be active in the good range.

Then a check:

- takes place to determine whether the temperature on the display of the STL4896 matches the temperature of the simulator for each test step
- the alarm function when the good temperature range is violated
- the alarm function in case of a probe break (each cable separately) and probe short-circuit.

Correct alarm function of the STL4896 is provided if

- the relay is deactivated and the contact switches to rest position,
- the error is shown correctly in plain text on the display,
- the LED alarm on the front of the STL4896 illuminates,
- a voltage of 24 V DC is connected to the appropriate terminals for an external alarm.

After the simulator changes the temperature back to the good range, the STL4896 functions correctly if the relay is reactivated, in safety temperature limiter operating mode,

- the relay is not activated until the front RESET button or an external RESET button having been pressed,
- then the display shows the normal operating data,
- the LED alarm on the front of the STL4896 goes out,
- and voltage is no longer connected to the terminals of the external alarm.

in safety temperature limiter operating mode,

- the relay is activated without the front RESET button or an external RESET button having been pressed,
- the display shows the normal operating data,
- the LED alarm on the front of the STL4896 goes out,
- and voltage is no longer connected to terminals 11 and 10.



Danger!

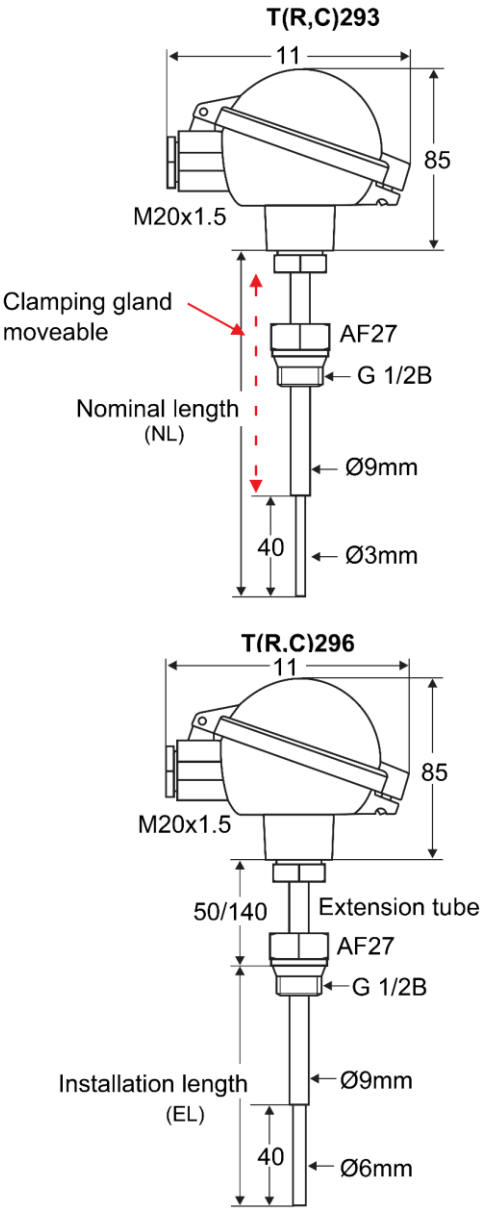
If the relay is not deactivated during one of the test steps or temperature and/or causes of error are not displayed correctly, the STL4896 must be sent to the factory for inspection. In the meantime, the system must be kept in a safe state by other means.

Special notices!

- The STL4896 safety temperature limiter must be installed in a switch cabinet with a protection rating of at least IP40.
- Strain relief for the connecting cable(s) of the temperature sensor must be provided.
- As protection for the internal device fuse of the STL4896, securing the monitoring current circuit with an external fuse (maximum 1.6 A, medium time lag) is recommended. If the internal fuse is tripped, the device must be sent to the factory for service!

3.8 Approved temperature probes

Pt100	Safety temperature probe TR293; TR296
Thermocouple	Safety temperature probe TC293; TC296



4 Technical data

Auxiliary energy	
Supply voltage	230 V AC $\pm 10\%$, 115 V AC $\pm 10\%$, oder 24 V DC $\pm 15\%$
Power consumption	< 4 VA
Rated voltage	250V AC between input / relay output / supply voltage Degree of contamination 2, overvoltage category III
Test voltage	4kV= between input/relay output/supply voltage
Conformity	CE
Environmental conditions	
Environmental temperature	-10...+55 °C
Transport and storage conditions	-30...+60 °C
Relative air humidity	< 95%
Condensation	not permitted
Vibrations	Use in low-vibration environments only!
Approvals	
EN 14597	Temperature control devices and temperature limiters for heat generating systems
EN 61508	SIL2
EN ISO 13849-1	PL = d (Category 2, MTTFd = high)
Input	
Pt100	in the range -100.0 ... 600.0 °C or -100 ... 600 °C 3-wire connection, maximum resistance 4 Ω per wire Probe current < 1 mA (no independent heating)
Thermocouple	
Typ J	Fe-CuNi range -100,0 ... 800,0 °C bzw. -100 ... 800 °C
Typ K	NiCr-Ni range -150 ... 1200 °C
Typ N	NiCrSi-NiSi range -150 ... 1200 °C

Typ S	Pt10Rh-Pt range 0 ... 1600 °C
	Integrated comparison point compensation
Basic accuracy	<0.5 %, ±2 Digit
Temperature coefficient	0.01 %/K
Display	Graphic LCD with 128 x 64 pixels with white backlighting
Outputs	
Main relay (safety-related)	Changeover contact <250 V AC <200 VA <2 A $\cos\varphi \geq 0,7$; <250 VDC <80 W <2 A, internally safeguarded with 2 A slow-burning fuse
Pre-alarm relay	Changeover contact <250 V AC <500 VA <2 A ohmic load; <30 VDC <60 W <2 A,
Analog output	0/4 ... 20mA burden $\leq 500\Omega$; 0/2 ... 10V burden > 500 Ω , galvanically isolated, Output switches automatically (load-dependent)
Accuracy (analog output)	0.4%; TK: 0.01%/K
Housing	
Material	Polyamide (PA) 6.6, UL94V-0
Weight	approx. 450g
Electrical connection	Spring terminals 0.2 ... 2.5 mm ² (AWG 24 .. 12)
Protection type	Front IP65, terminals IP20, BGV A3

4.1 Ordering code

STL4896- 1. - 2. - 3. - 4.

1.		
	1	Pt100, 3- wire connection - -100,0 ... 600,0 °C/-100 ... 600 °C
	5	Thermocouples J (Fe-CuNi) -100,0 ... 800,0 °C/-100 ... 800 °C K (NiCr-Ni) -150 ... 1200 °C N (NiCrSi-NiSi) -150 ... 1200 °C S (Pt10Rh-Pt) 0 ... 1600 °C
2.		
	2RAO	2 relay outputs + analog output
3.		
	0	230 V AC ±10 % 50-60 Hz
	1	115 V AC ±10 % 50-60 Hz
	4	24 V AC ±15 % 50-60 Hz
	5	24 V DC ±15 %
4.		
	00	ohne Option

5 Device transport and storage

Gentle and tension-free packaging of the housing must be ensured for transport (no machine wrapping of the package).

The device must be stored in the environmental conditions specified in the technical data.

6 Return to manufacturer



Danger!

The legal regulations for environmental protection and our personnel require that devices which are sent back which have come into contact with liquid are handled without risk to people or the environment.

If you send a device back to us for inspection or repair, we must request that you strictly observe the following requirements:

On the Senseca homepage a return shipment form can be downloaded.

The repair can be performed quickly and without call-back questions if:

- 1 a filled-in form is provided for each device,
- 2 the device has been cleaned and packaging which prevents damage to the device is used, and
- 3 a safety data sheet for the measuring medium is affixed to the outside of the package, if the device has come into contact with a critical substance.

7 Disposal



Separation by material and recycling of device components and packaging must take place when the device is disposed of. The valid legal regulations and directives applicable at the time must be observed. The device may not be disposed of with household waste. If the device should be disposed of, return it to us with the return shipment form filled in under section 6 Return to manufacturer. We will then arrange for the proper disposal.

8 Notes

Parameters	Factory setting	User setting
Language	deutsch	
Display unit	°C	
Contrast display	65%	
Password	0010	
Input		
Decimal place	One	
Sensor correction	0.0°C	
Operating mode	STB _{max}	
Limit value Alarm output	20°C	
Hysteresis Alarm output	2°C	
Max. Temperature difference of the thermocouples	40°C	
Pre-alarm function	OFF	
Pre-alarm value	20°C	
Pre-alarm hysteresis	2°C	
Analog output function	OFF	
Analog output start value	0°C	
Analog output end value	100°C	
Backlight Display	AUTO	
Function reset button front side	ON	
Parameter lock for configuration level	OFF	

9 EU-Konformitätserklärung



Senseca | Senseca Germany GmbH | Tenter Weg 2-8 | 42897 Remscheid | GERMANY

Dokument-Nr. / Monat.Jahr: **2106 / 01.2024**
Document-No. / Month.Year:

Wir erklären hiermit unter alleiniger Verantwortung, dass die folgenden Produkte konform sind mit den Schutzzielen der Richtlinie des Europäischen Parlaments:
We declare herewith under our sole responsibility that the following products are in compliance with the protection requirements defined in the European Council directives:

Produktbezeichnung: **STL4896**
Product identifier:

Produktbeschreibung: **Sicherheits-Temperaturbegrenzer**
Product description: **Safety Temperature Limiter**

Die Produkte entsprechen den folgenden Europäischen Richtlinien:
The products conforms to following European directives:

Richtlinien / <i>Directives</i>	
2014/30/EU	EMV-Richtlinie / <i>EMC directive</i>
2014/35/EU	Niederspannungsrichtlinie / <i>Low Voltage Directive</i>
2011/65/EU	RoHS / <i>RoHS</i>

Angewandte harmonisierte Normen oder angeführte technische Normen:
Applied harmonized standards or mentioned technical specifications:

Harmonisierte Normen / <i>harmonized standards</i>	
EN IEC 61326-1:2021	Allgemeine EMV-Anforderungen / <i>General EMC requirements</i>
EN IEC 60664-1:2020	Allgemeine Isolationsanforderungen / <i>General isolating requirements</i>
EN IEC 63000:2018	Beschränkung der gefährlichen Stoffe / <i>Restriction of hazardous substances</i>

Diese Erklärung wird verantwortlich für den Hersteller abgegeben durch:
This declaration certifies the agreement with the harmonization legislation mentioned, contained however no warranty of characteristics.

Walter Vogelsberger
Senior Director Research & Development

Remscheid, 02. Januar 2024

Diese Erklärung bescheinigt die Übereinstimmung mit den genannten Harmonisierungsrechtsvorschriften, beinhaltet jedoch keine Zusicherung von Eigenschaften
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